

03-20 4Runner Fuel Tank Skid Plate Installation

Included Hardware Kit

1. Remove OEM fuel tank skid plate from vehicle.
2. If skid plate was purchased in bare steel, apply paint or other rust preventive coating prior to installation.
3. Locate the bolting locations for the fuel tank mounting legs on vehicle. The longest leg goes on the rear passenger side corner and bolts directly above the driveshaft. The shortest leg goes on the rear driver side corner, and the mid length leg with 37 degree angle goes on the front passenger side corner. These two mount to the same locations as the factory skid plate (however some models may only use the front location).

***Note: photo is for demonstration purposes only. Mount legs to VEHICLE prior to attaching skid plate.**

4. Install the mounting legs on the vehicle (not skid plate) with the elongated hole toward the skid plate and the angled sides up. Use the supplied 30mm bolts with washers and loosely secure each of the three legs in position.
5. With the help of another person, lift the skid plate body into position. The front of the plate is the side with the upward angled lip. The mounting legs should be mounted on the inside flange of the skid plate. The 3/8" x 1" carriage bolts can be inserted toward or away from the fuel tank, just verify there is adequate room between the bolts and tank.
6. Once plate is self-supported, align front driver side mounting holes and install 30mm bolts with washers. Check for fit and clearance of fuel tank, and then fully tighten. Pay special attention to the middle of the fuel tank on driver side as there is a small bump out on the tank where the plate might rub if not given enough clearance.
7. Fully tighten all six bolts securing the mounting legs to the frame and to the plate flange. If the plate needs to move up or down to level it, the elongated holes will allow the ability to do so prior to tightening.

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| A. | M8 x 1.25 x 30mm Hex Bolt | 6 ea. |
| B. | 5/16" Washer | 9 ea. |
| C. | 3/8" x 1" carriage bolts | 3 ea. |
| D. | 3/8" Split Lock-Washers | 3 ea. |
| E. | 3/8" Hex Nut | 3 ea. |

*An extra fuel tank strap may be Included with hardware kit, in which case use the longer strap on 2010+ vehicles, and shorter one for 03-09 vehicles.



Enjoy the new protection!!!

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